Work Orde)86		*790	าጸ6*								Page 1
Item ID: Revision ID:	D412-630-03	4		Accept	*N9	ററ	040	100	ገ*	Setup	Start	1.71	S1*
Item Name:	Heli Access St	ep RH Folding									Stop	*N	S2*
Start Date: Required Date: Reference:	19/01/2012 02/02/2012	Start Qty: 4.00 Req'd Qty: 4.00	*4* *4*		Cust Custo	Item lomer:	ID:						
Approvals:	Process Plan	i: <u>M.L.</u> J	Date: 12 01 19	Tooling:		D	ate:	_		Run	Start	1/1	R1*
			, ,	SPC (Y/N):			ate:				Stop	*N	R2*
Sequence ID/ Work Center ID		Operation Description		Set Up/ Run Hours	Тоо	lID	Tool #	Plan Code	Accept Qty	Rej Qty		Reject Number	Insp. Stamp
Draw Nbr	Revi	sion Nbr											
IIN D412-630	Rev l	М											
*100 *100*		DOCUMENT CONTRO	2 0	0.00	4	,	. 1						
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110				0.00						7		/	
110 Small Fab	·	Small Fab Memo	s per dwg D412-630 p.14	0.00					3	\$.	12	102	128

Coat all hardware with LPS3 rust inhibitor

A/R LPS3 batch: M/19314

COAT exposed HARDWARE WITH LPS PROCYON

A/R LPS PROCYON BATCH: M/14596

W/O:			WC	RK ORDER CHANG	GES				* * *
DATE	STEP	PRO	OCEDURE CHAI	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
		.,	a						
Part No	•	PAR #:	Fault Cate	gory:	NCR: Yes	No DG	A:	Date: _	
	Re	solution:	Disposition	1:	QA: N/C (Closed:		Date: _	
NCR:			WORK ORDI	R NON-CONFORM	ANCE (NC	R)			
DATE	CTED	Description of NC			tion B		cation	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign Date		tion C	Chief Eng	QC inspector
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		•							
				•					
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Work Ord January-19-12		086		*790	186*							Page 2
Item ID: Revision ID:	D412-630-0	34		Accept	*N900	040	100	ገ*	Setup	Start	*N	S1*
Item Name:	Heli Access S	tep RH Folding								Stop	*N	S2*
Start Date: Required Date Reference:	19/01/2012 : 02/02/2012	Start Qty: 4.00 Req'd Qty: 4.00	*4* *4*		Cust Item 1 Customer:	ID:	_			C		
Approvals:	Process Pla	an:	Date:	Tooling:	D	ate:				Start	*N	R1*
	QC:		Date:	SPC (Y/N):	D	ate:				Stop	*N	R2*
Sequence ID/ Work Center I	D	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	t Rejec		Reject Number	Insp. Stamp
*120 *120*		QC5- Inspect part compl	leteness to step on W/O	0.00 Sizlo	2/28			44				
QC Quality Control		Memo		0.00				Py				
130		Pick Kit		0.00								
130 Packaging Packaging		Мето		0.00				SP	12-	09	-94	•
140 *14 0 *		QC4- 100% Inspect kits	for completeness	0.00	2/25			Far	.			
QC Quality Control		Memo		0.00	, - .			(RM				

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W/O:			WO	RK ORDER CHANG	ES	···			* * *
DATE	STEP	PRO	OCEDURE CHAN	IGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No		PAR #:	Fault Categ	ory:	NCR: Yes	No DQA:		Date:	
	Res	olution:	on: QA: N/C Closed:						
NCR:		1	WORK ORDE	R NON-CONFORMA	NCE (NCR)			
DATE	OTED	Description of NC		Corrective Action Section		Verification		Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section	1 C	Chief Eng	QC Inspector
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Work Ord January-19-12		086		*790	าጸ6*							Page
Item ID: Revision ID: Item Name:	D412-630-0	34 Step RH Folding		Accept	*N900	040	100)*	Setup	Start Stop	I ZI	S1* S2*
Start Date: Required Date: Reference:	19/01/2012 02/02/2012	Start Qty: 4.00 Req'd Qty: 4.00	*4* *4*		Cust Item Customer:	D:					10	. 12
Approvals:	Process Pla	ın:	Date:	Tooling: SPC (Y/N):		ate:			Run	Start Stop	1/1	R1* R2*
Sequence ID/ Work Center II 150 *150* Packaging Packaging)	Operation Description Packaging Memo Identify and Location: PPP Rev:	pack for shipping as per	Set Up/ Run Hours 0.00 0.00 PPP D412-630-034	Tool ID	Tool#	Plan Code	Accept Qty	Rej Qty		Reject Number	Insp. Stamp

0.00

0.00

QC21- Final Inspection - Work Order Release

Memo

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Quality Control

MiJ 121 Ml (200, A)

W/O:	<u> </u>		WO	RK ORDER CHANG	3ES					' ' '
DATE	STEP	PRO	OCEDURE CHAN			Зу	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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		PAR #:								
	Res	solution:	Disposition):	QA: N	I/C Clo			Date: _	
NCR:			WORK ORDE	R NON-CONFORM	ANCE (NCR)				
DATE	STEP	Description of NC Section A	Initial	Action Description	ction B	Sign &		cation ion C	Approval Chief Eng	Approval QC Inspector
			Chief Eng	Chief Eng		Date				
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Work Order ID: 79086

79086

Parent Item:

D412-630-034

D412-630-034

Parent Item Name: Heli Access Step RH Folding

Start Date: 19/01/2012

Required Date: 02/02/2012

Page 1

Start Qty: 4.00

Required Qty: 4.00

Comments:

IPP Rev:A

New Issue 06-11-08 JLM

IPP rev B

ecn1019, added D2807-041 EC verified by:DD

IPP rev:C 11.01.06 added route seq ID DD vef:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN310C8		Purchased	No			110	Each	42.0000	2	8			
*AN310C8 ™	*								**	SP.			
				Location	<u>1</u>	Loc	<u>Qty</u>	Loc Code					
				ST344			42		<u></u>		_		
					118378		12		_		_		
					119324		10		_		-		
AN3C21A		Purchased	No		120308	(110)	20 Each	86.0000	2	_& <u>X</u>	-		
	4	Pulchased	140			110_	Eacii	80.0000		8			
*AN3C21A	.^								**	SP .		,	
BOLT				Logotion		Land	24-	1 6 - 1		<u></u>			
				Location ST352	!	<u>Loc (</u>		Loc Code					
				31332	109148		86 2				-		
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				æ p,	117514 119798		50				-		
N8C16		Purchased	No			110	Each	26.0000	2	8			
AN8C16									** <u>r</u>	N190	748 S	?	· · · · · · · · · · · · · · · · · · ·
				Location		Loc C	<u> Oty</u>	Loc Code			12-0	J-2	77.
				ST343			26						,
			•		106066		2	•	_				
					118451		15		_				
					119324		9						

W/O:			W	ORK ORDER CI	HANGES					1 2
DATE	STEP	PRO	OCEDURE CH	IANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Ca	tegory:	NO	CR: Yes	No DQA	•	Date: _	
	Resc	olution:	Disposit	ion:	Q,	A: N/C CI	osed:		Date:	
NCR:			WORK OR	DER NON-CONF	ORMANC	E (NCR)			
DATE	STEP	Description of NC	Initial	Corrective Action Action Descr	Section B	Sign &	Verifica		Approval	Approval
DAIL	OIL!	Section A	Chief Eng	Chief Eng		Date	Sectio	n C	Chief Eng	QC Inspector
										
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Picklist Print Page 2 January-19-12 1:43:18 PM Work Order ID: 79086 *79086* Parent Item: D412-630-034 *D412-630-034* Parent Item Name: Heli Access Step RH Folding **Start Date:** 19/01/2012 **Required Date:** 02/02/2012 Start Qty: 4.00 Required Qty: 4.00 D2012-107 Manufactured Each 41.0000 *D2012-107* ** Clevis Location Loc Qty Loc Code ST004 41 71602 3 75057 38 ₽ D2803-042 Manufactured No **-**110 Each 4.0000 ** Bracket Assembly Location Loc Oty Loc Code ST149 75231 D2804-042 Manufactured 110 No Each 5.0000 *D2804-042* Bracket Assembly Location Loc Qty Loc Code ST150 5 75095 2 76183 3 110 D2807-041 Manufactured No Each 35.0000 Door prop Location Loc Qty Loc Code ST018 35 60540 2 68494 5 73030 10 73920 2

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Page 2

W/O:			WC	RK ORDER CHAN	GES					1 1
DATE	STEP	PRO	OCEDURE CHA	NGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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					`					
Part No	:	PAR #:	Fault Cate	gory:	NCR	: Yes 1	10 DQ /	4:	Date:	
	Res	olution:	Disposition: QA: N/C Closed: D							
NCR:		\	WORK ORD	ER NON-CONFORM	MANCE	(NCR))			
DATE	STEP	Description of NC			ection B	Sign &	Verific		Approval	Approval
DATE	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng	1	Date	Secti	on C	Chief Eng	QC Inspector
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Work Order ID: 79086 *79086* D412-630-034 Parent Item: *D412-630-034* Parent Item Name: Heli Access Step RH Folding Start Date: 19/01/2012 **Required Date:** 02/02/2012 Required Qty: 4.00 Start Qty: 4.00 D2813 110 Manufactured Each 17.0000 *D2813* B79691 Washer Location Loc Qty Loc Code ST018 17 69386 75025 16 D3395-1 Manufactured 110 Each 33.0000 16 *D3395-1* ** Bushing Location Loc Oty Loc Code ST041 33 71563 33 D3562-042 Manufactured No Each Step Assembly, RH MS21043-3 Purchased No Each 1,243.000 *MS21043-3* ** Location Loc Qty Loc Code FG 72 103691 72 ST300 632 119901 632 ST301 539 118077 2 118614 441 118686 30 119758 66

W/O:			W	ORK ORDER CHANG	ES			·	· *
DATE	STEP	PRO	OCEDURE CH	ANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	•	PAR #:	Fault Cat	egory:	_ NCR: Yes	No DQA :		Date: _	
	Re	esolution:	Dispositi	on:	_ QA: N/C Cld	sed:		Date: _	
NCR:		,	WORK OR	DER NON-CONFORMA	ANCE (NCR)	•	,, , , , , , , , , , , , , , , , , , ,	
5.475	0750	Description of NC		Corrective Action Section		Verifica	tion	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section	C	Chief Eng	QC Inspector
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Picklist Print January-19-12 1:43:18 PM							Page 4
Work Order ID: 79086 Parent Item: D412-630-034 Parent Item Name: Heli Access Step F	RH Folding	*79086 *D412-	* 630-034*		Start Date: 19 Start Qty: 4.		Required Date: 02/02/2012 Required Qty: 4.00
MS24665-302 *MS24665-302* Cotter Pin	Purchased	No	110	Each 77.0000		8 SF	
MS24693-C280 *MS24693-C280*	Purchased	<u>Location</u> ST309 No	117460 [110]	Oty Loc Cod 77 77 Each 48.0000		8X 8	-
NAS1515H3 *NAS1515H3* Washer	Purchased	Location ST310 No	118612	Oty Loc Code 48 48 Each 151.000	0 6	8x 24 SP 12	-02-27
NAS1515H5L *NAS1515H51 *	Purchased	1 1 1	Loc 6 116373 118078 118384 19438 20142	Oty Loc Code 151 6 6 11 28 100 Each 170.0000	-	24X 16 10 /2	-07-24
WASHER .		Location FG I ST277	Loc (03691	130 Loc Code	رب - - -		

130

119902

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W/O:			W	ORK ORDER CHANGE	S				
DATE	STEP	PRO	OCEDURE CHA		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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NCR:			WORK ORD	ER NON-CONFORMA	NCE (NCR)			
DATE	STEP	Description of NC		Corrective Action Section		Verifica			Approval
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	7	9086			······································	
			N3/1*			
Step RH Folding	•	/ 	().) 4+	Start Date: 19	01/2012	Required Date: 02/02/2012
				Start Qty: 4.0	0	Required Qty: 4.00
Purchased	No		110 Each	139.0000 4	16	
				**	SP.	
		Location	Loc Qty	Loc Code		
		ST277	139	-		
				-	11.1	_
Purchased	No	111411		42 0000 1		_
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				_	S	——————————————————————————————————————
		Location	Loc Qty	Loc Code	•	
		ST362	42			_
		109013	2	-		=
Durchagad	No	111308		50,0000	44	
rurchased	140		130 Each		4	
					50	
		Location	Loc Oty	Loc Code	- ,	
		ST356	50			_
		112243	20	_	4x	- -
Donaharad	No	114523		100,0000	• '	-
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		Location	Loc Oty	Lac Code	17	-07-74
				<u> Doc Cour</u>	-	•
		115835	2			
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		118706	100		QX	
	Purchased Purchased Purchased	Purchased No Purchased No Purchased No	Purchased No	*D412-630-034* Purchased No 110 Each Location ST277 139 111275 4 111411 135 Purchased No 130 Each Location Loc Otv ST362 42 109013 2 111308 40 Purchased No 130 Each Location Loc Otv ST356 50 11243 20 114523 30 Purchased No 130 Each Location Loc Otv ST356 50 11243 20 114523 30 Purchased No 130 Each	*D412-630-034* Start Date: 19/ Start Qty: 4.0 Purchased No 110 Each 139,0000 4 *** Location Loc Otv Loc Code	*D412-630-034* Start Date: 19/01/2012 Start Qty: 4.00 Purchased No 110 Each 139,0000 4 16 *** Location ST277 139

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DATE	STEP	PRO	OCEDURE CHA		Ву	Date Q	Date:	Approval QC Inspector
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Part No	*	PAR #:	Fault Cate	gory:	_ NCR: Yes	No DQA: _	Date: _	
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NCR:			WORK ORD	ER NON-CONFORMA	ANCE (NCR)		
		Description of NC			on B	Verification	on Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C		QC Inspector
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	Work Order ID: 79086 Parent Item: D412-630-034			9086* 0412-630-0	34*					
	Parent Item Name: Heli Access Ste	p RH Folding		- · · · · · · · · · · · · · · · · · · ·				tart Date: Start Qty:	19/01/2012 4.00	Required Date: 02/02/2012 Required Qty: 4.00
`	*AN4C6A* Bolt	Purchased	No		130	Each	364.0000	1 **	4 Sp	L
				Location	Loc	e Oty	Loc Code			
				FG		4				
				103344		4				
				ST356		360				
	4			116704		8				
				119328		152			LIL	
	AN5C15A	Purchased	No	119749	130	200 Each	61.0000	2	-74	
41	*AN5C15A*	Purchaseu	110		130	Еасн		**	20 ·	
J				Location	<u>Loc</u>	: Qty	Loc Code			
				ST338		61	— ···			
				118191		3				
				118267		33			\$ 5X	
				119749		25			—_З х	.•
_	D2806-1	Manufactured	No		130	Each	14.0000	2	8	
, A 1	*D2806-1*							**	3788	48 VG
				Location	Loc	<u>Oty</u>	Loc Code			
				ST018		14				
1			• •	75047		14		_		
_	D2806-3	Manufactured	No		130	Each	27.0000	2	8	
٠ ا	*D2806-3*			,				**	3795	28 SP 4
				Location	Loc (<u>Oty</u>	Loc Code			14-00
				ST018		27				
				75046		15				
				76187		12				

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W/O:	•		WC	RK ORDER CHANG	?ES					4 4
DATE	STEP	Pi		CEDURE CHANGE				Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
							Date Qty Chief Eng / Prod Mgr No DQA: Date: losed: Date: Verification Section C Chief Eng Quarter			
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Part No	•	PAR #:	Fault Cate	gory:	NCR: Y	es N	o DQ	A:	Date: _	
	R	esolution:	Disposition	ı:	QA: N/0	Clos	ed:		Date: _	
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W/O:			WO	RK ORDER CHANG	GES					
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								DQA: Date:		
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Part No		PAR #:								
	Re		Disposition: QA: N/C Closed:					Date: _ 		
NCR:		,	WORK ORDE	ER NON-CONFORM	IANCE	(NCR) 			
DATE	STEP	Description of NC			ction B	Sign &				Approval
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	Work Order ID: 79086 Parent Item: D412-630-034 Parent Item Name: Heli Access Ste	p RH Folding		9086* 412-630-0	34*		Star	t Date: 1	9/01/2012	Required Date: 02/0	02/2012
	MS21043-5	Purchased	No		130	Each	581.0000	rt Qty: 4	.00	Required Qty: 4.00	
T AM	MS21043-5 *MS21043-5* Nut			Location FG 101418 ST300 112314 ST301 116548 118159 119307	<u>Lo</u>	20 20 136 136 425 100 100 25	Loc Code	**	\$P 	- - - - -	
> *4	*NAS1515H4 *NAS1515H4* Washer	Purchased	No	119537 Location ST277 116169 117460 117735 118078 118612 120120	130	200 Each 2 Oty 151 3 1 3 48 46 50	151.0000 * Loc Code	7**	28 M/20	490 ²⁸ X. 12-02-24	

W/O:			W	ORK ORDER CHANG	ES				, ,
DATE	STEP	PRO	OCEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Cate	gory:	_ NCR: Ye	s No D	QA:	Date: _	
	Re	esolution:	Dispositio	n:	_ QA: N/C	Closed: _		Date: _	· · · · · · · · · · · · · · · · · · ·
NCR:			WORK ORD	ER NON-CONFORM	ANCE (NO	R)			
DATE	STEP	Description of NC Section A	Initial	Corrective Action Sect Action Description	ion B Sigr		fication ection C	Approval Chief Eng	Approval QC Inspector
		Section A	Chief Eng	Chief Eng	Da	e		Oliioi Ling	
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Page 9

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Work Order ID: 79086

D412-630-034

Parent Item:

Parent Item Name: Heli Access Step RH Folding

79086

D412-630-034

Start Date: 19/01/2012

Required Date: 02/02/2012

Start Qty: 4.00

Required Qty: 4.00

NAS1515H5

Purchased

No

130

Each

280.0000

NAS1515H5

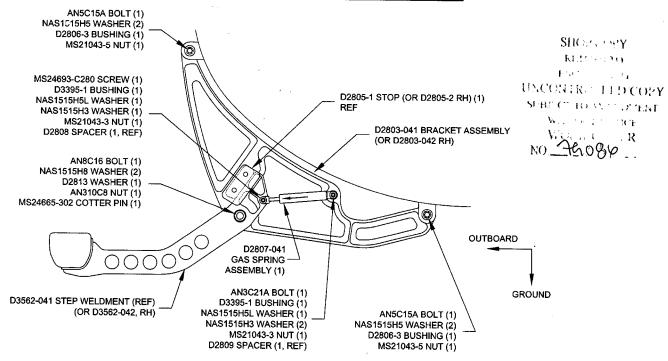
Washer

Location	<u>1</u>	Loc Qty	Loc Code
FG		40	
	103286	20	
	103691	20	
ST277		240	
	103286	65	
	120209	75	
	120304	100	

28

W/O:		WORK ORDER CHANGES										
DATE	STEP	PRO	PROCEDURE CHANGE					Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
					:							
Part No			AR #: Fault Category:									
	Res	olution:	Disposition: QA: N				sed:		Date: _			
NCR:			WORK ORDE	R NON-CONFORM	IANCE							
DATE	STEP	Description of NC	Initial	Corrective Action Se Action Description	ction B	Sign &		cation	Approval Chief Eng	Approval QC Inspector		
		Section A	Chief Eng	Chief Eng		Date	Sect	lon C	Chief Eng	QC IIIspector		
<u>.</u>												

D412-630-033/-034 Heli-Access-Step™ Installation



F!GURE 14 – STA 84.29 for D412-630-033/-034 Heli-Access-Step™ Installation (View rotated 90° CW)

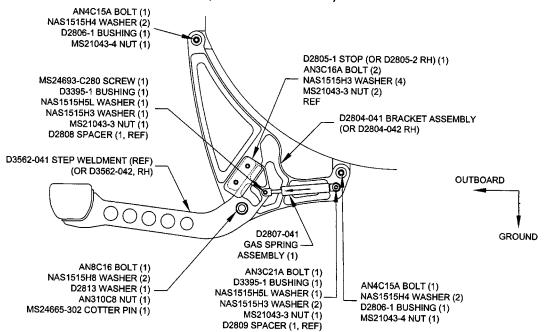


FIGURE 15 – STA 155.06 for D412-630-033/-034 Heli-Access-Step™ Installation (View rotated 90° CW)

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Revision:

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Date: 08.12.12

W/O:		WORK ORDER C	HANGES				
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No) :	PAR #: Fault Category:	NCR: Yes	No DQ	A:	Date: _	

Resolution: _____ Disposition: _____ QA: N/C Closed: ____ Date: _____

NCR:		,	WORK ORD	DER NON-CONFORMANC	E (NCR)			
		Description of NC		Corrective Action Section B		Verification	Approval	Approval QC Inspector
DATE	STEP	Description of NC Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	
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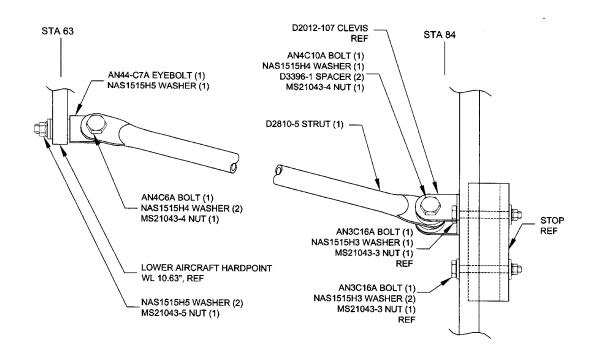


FIGURE 16 – Strut Detail for D412-630-033/-034 Heli-Access-Step[™] Installation (NOT TO SCALE)

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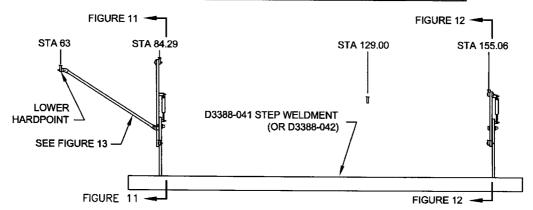
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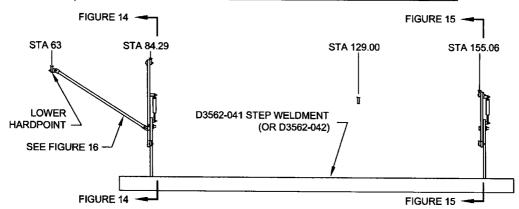
Date: 08.12.12

W/O:			WO	RK ORDER CHANG	ES					
DATE	STEP	PROCEDURE CHANGE				Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
							:			
Part No:		PAR #:	Fault Categ	ory:	NCR: Yes No DQA: Date:					
	Re	esolution:	Disposition	:	_ QA: N/C Cld	A: N/C Closed:			Date:	
NCR:			WORK ORDE	R NON-CONFORMA	NCE (NCR)				
DATE	STEP	Description of NC	Initial	on B		cation	Approval	Approval		
	0.2.	Section A	Chief Eng	Action Description Chief Eng	Date	Secti	ion C	Chief Eng	QC Inspector	
		·								
				, \						
			8.							
							e e e e e e e e e e e e e e e e e e e			
		•								

D412-630-023 HELI-ACCESS-STEP™ LH, FOLDING (SHOWN) D412-630-024 HELI-ACCESS-STEP™ RH, FOLDING (OPPOSITE)



D412-630-033 HELI-ACCESS-STEP™ LH, FOLDING (SHOWN) D412-630-034 HELI-ACCESS-STEP™ RH, FOLDING (OPPOSITE)



D412-630-111 HELI-ACCESS-STEP™ LH, HEAVY DUTY FIXED (SHOWN) D412-630-112 HELI-ACCESS-STEP™ RH, HEAVY DUTY FIXED (OPPOSITE)

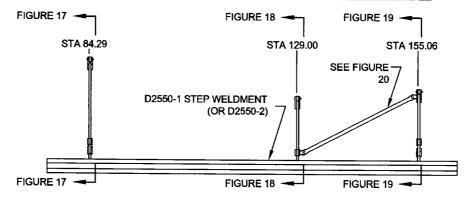


FIGURE 3 – D412-630 *Heli-Access-Step*[™] Installations

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Qty -033	Qty -034	Qty -243	Qty -244	Part Number	Description		
Х				D412-630-033	HELI-ACCESS-STEP™ LH (FOLDING)		
	Х			D412-630-034	HELI-ACCESS-STEP™ RH (FOLDING)		
1		Х		D412-630-243	STEP ASSEMBLY LH		
	1		Х	D412-630-244	STEP ASSEMBLY RH		
		1	1	D2012-107	CLEVIS		
		1		D2803-041	STA 84 BRACKET ASSEMBLY LH		
			1	D2803-042	STA 84 BRACKET ASSEMBLY RH		
		1		D2804-041	STA 155 BRACKET ASSEMBLY LH		
			1	D2804-042	STA 155 BRACKET ASSEMBLY RH		
2	. 2.	কৰ্মে সংক্ৰমে	9 1 11 1	D2806-1	BUSHING		
2	2			D2806-3	BUSHING		
		2	2	D2807-041	GAS SPRING ASSEMBLY (WAS D2807)		
1	1			D2810-5	STRUT		
		2	2	D2813	WASHER		
		1		D3562-041	STEP WELDMENT LH		
			1	D3562-042	STEP WELDMENT RH		
		4	4	D3395-1	BUSHING		
2	2			D3396-1	SPACER		
		2	2	AN3C21A	BOLT		
1	1			AN4C6A	BOLT		
7 1	1			AN4C10A	BOLT		
<i>f</i> 2	2			AN4C15A #	BOLT		
/ 1	1			AN44-C7A 🗡	EYEBOLT		
2	2			AN5C15A /	BOLT		
		2	2	AN8C16	BOLT		
		2	2	AN310C8	NUT		
		2	2	MS24665-302	COTTER PIN (OR AN380C3-4)		
	-	6	6	NAS1515H3	WASHER		
7	^ 7			NAS1515H4	WASHER		
7	7			NAS1515H5	WASHER		
		4	4	NAS1515H5L	WASHER		
		4	4	NAS1515H8	WASHER		
		4	4	MS21043-3	NUT		
4	´4			MS21043-4	NUT		
3	/-3			MS21043-5	NUT		
		2	2	MS24693-C280	SCREW (OR MS24694-C565)		

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